

## PRODUCT USAGE

Enverge® OnePass HFC is a spray-applied, two component, closed cell polyurethane foam insulation used to insulate and seal in walls, attics, ceilings, crawlspaces (ventilated in low humidity environments), ducts, and interior applications.

## PHYSICAL PROPERTIES

Property	Test Method	Value
APPARENT DENSITY	ASTM D-1622	2.1 +/- 10% LBS/FT <sup>3</sup>
R-VALUE (AGED)	ASTM C-518	R 6.5 @ 1" (25.4 MM) R 25 @ 3.5" (90 MM)
COMPRESSIVE STRENGTH	ASTM D-1621	28.5 NOMINAL
TENSILE STRENGTH	ASTM D-1623	39.7 PSI
CLOSED CELL CONTENT	ASTM D-6226	> 90% (VOL.)
WATER ABSORPTION	ASTM D-2842 ASTM C-1763	2.76 % BY VOLUME 0.21 % BY VOLUME
WATER VAPOR PERMEANCE	ASTM E-96	0.44%
FUNGI RESISTANCE	ASTM C-1338	NO GROWTH
FLAME SPREAD INDEX	ASTM E-84	< 25
SMOKE DEVELOPED INDEX	ASTM E-84	< 450
DIMENSIONAL STABILITY, -20°F	ASTM D-2126	< 2% CHANGE
DIMENSIONAL STABILITY, +200°F	ASTM D-2126	< 1% CHANGE
DIMENSIONAL STABILITY, +158°F & 100%RH	ASTM D-2126	< 10% CHANGE
WEATHER RESISTIVE BARRIER	ICC ES AC71, AATCC METHOD 127	PASS
UV WEATHERING	AC 71	PASS
ACCELERATED AGING	AC 71	PASS

\*Calculated from 3.5" thick sample.

These values are typical. However values will vary and should not be considered part of the product specifications. It is imperative that the trained applicator read and understand this technical data sheet and SDS to process the material correctly and understand environmental and equipment limitations.

## PHYSICAL PROPERTIES (CONT.)

Property	Test Method	Value
Pull Adhesion: DensDeck Concrete OSB	D4541 D4541 D4541	39 psi 48 psi 43 psi
Hot Surface Performance	C411	Pass
VOC Emissions	UL GreenGuard UL GreenGuard Gold	Pass Pass

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## LARGE SCALE FIRE TESTING

Test	Performance	Location	Value
AC307	Ignition Barrier	Vertical Surfaces Horizontal or Sloped	UP TO 8" (20.3 CM) / NO COATING REQUIRED UP TO 10" (25.4 CM) NO COATING REQUIRED
NFPA 286	Thermal Barrier	Vertical Surfaces Horizontal or Sloped	UP TO 7.5" (19.1 CM) / DC315-18 MIL WET UP TO 9.5" (24.1 CM) / DC315-18 MIL WET
NFPA 286	Thermal Barrier	Vertical Surfaces Horizontal or Sloped	UP TO 7.5" (19.1 CM) / TPR <sup>2</sup> FIRESHELL F10E/TB-18 MIL WET Up to 11.25" (24.1 cm) / TPR <sup>2</sup> Fireshell F10E/TB-18 mil wet

Enverge OnePass HFC meets or exceeds the IBC requirements for exterior walls in type I, II, III, IV and V construction. This includes NFPA 285 and NFPA 259 testing with Intertek Listings (GWL/FIP 30-02, GWL/FIP 30-01).

## STORAGE AND SHELF LIFE

Store drums at 50°F to 70°F (10°C to 21°C) for optimal shelf life. Excessively high temperatures may reduce shelf life. Cold or very hot chemicals can cause pump cavitation and, therefore, incorrect metering. Store material at 70°F to 90°F (21°C to 32°C) for 48 hours prior to application of the product.

**A COMPONENT - 12 MONTHS | B COMPONENT - 6 MONTHS**

## MATERIAL TEMPERATURE

1. Storage recommendations for maximum shelf life:
  - Temperature 50°F to 70°F (10°C to 21°C)
  - Humidity <85% do not allow material to freeze.
2. For best results the resin and iso components need to be at 80°F prior to use.

## SERVICE TEMPERATURES

Enverge OnePass HFC spray foam insulation is designed to be used in ambient temperatures from -40°F and 200°F (-40°C and 93°C). It is strongly recommended that test sprays be conducted before installation for use in extreme temperatures.

## SAFETY AND HANDLING INFORMATION

It is critical to read and become familiar with the safety data sheets prior to working with Enverge OnePass HFC spray foam liquid components. During application, respiratory protection is required for the applicator, assistant, or bystanders. For more information consult safety data sheets, [www.EnvergeSprayFoam.com](http://www.EnvergeSprayFoam.com) or [www.spraypolyurethane.org](http://www.spraypolyurethane.org)

## THERMAL BARRIERS

Enverge OnePass HFC spray foam must be separated from the interior of the building (occupied space) by an approved 15 minute thermal barrier such as ½" inch gypsum board or other equivalent material. Consult local building codes for requirements and restrictions.

## ONE HOUR RE-ENTRY

Requires only 10 air changes per hour (ACH) and produces low odor, creating minimal disruption for building occupants.

## INDOOR AIR QUALITY

Enverge OnePass HFC is a low VOC emitting material in compliance with the California Department of Public Health (CDPH) standard 01350. This program demands strict certification criteria and considers safety factors to account for sensitive individuals (such as children and the elderly), and ensures that a product is acceptable for use in environments such as schools and healthcare facilities. It is referenced by both the Collaborative for High Performance Schools (CHPS) and the Leadership in Energy and Environmental Design (LEED) Building Rating System.

## AIR BARRIER PERFORMANCE

Enverge OnePass HFC is an air impermeable insulation and an air barrier material based on testing in accordance with ASTM E2178 at 1" (25.4 mm) depth or more and has passed air barrier assembly testing in accordance with ASTM E2357 and has been evaluated by the Air Barrier Association of America in accordance with ABAA D-115-010.

## SURFACE BURNING CHARACTERISTICS

Enverge OnePass HFC meets Class A (Class 1) requirements when tested in accordance with ASTM E84 (UL 723) as defined in NFPA 101 and Section 803 of the International Building Code (2009, 2012, 2015).

**Flame Spread Index <25**  
**Smoke Developed Index <450**

1 Sample tested at 4" (10.2 cm) thickness. May be installed at unlimited thicknesses when covered with 0.5" (12.7 mm) gypsum board.

## VAPOR RETARDER

Enverge OnePass HFC meets the requirement of one perm or less for a Class II vapor retarder per the International Code Council and ASHRAE when installed at 1-5/8" (41.3 mm) in depth. However, the minimum installed thickness recommended by Enverge is 2" (5.08 mm) in depth.

## FLOTATION PERFORMANCE

GacoOnePass F1850 meets the requirements of US Coast Guard requirement for floatation materials for both bilge and engine room applications in accordance with Code of US Regulations, Navigation and Navigable Waters Article §183.114 by testing from an independent laboratory.

## LEED® INFORMATION

VOC Compliance:	Low emitting insulation by CA Section 01350
Pre Consumer:	Recycled Content: 1.2%
Post Consumer:	Recycled Content: 5.3%
Rapidly Renewable Content:	5.7%
Manufacturing Location:	Waukesha, WI
Qualifies for LEED® Credit 1, Credit 2, Credit 4.1, Credit 4.2, Credit 5.2, and Credit 7	

NOTE: LEED® is a registered trademark of the U.S. Green Building Council



**ONEPASS® HFC**  
CLOSED CELL SPRAY FOAM

**TECHNICAL DATA SHEET**  
**CSI MASTER SPEC #: 072119**



The descriptions, data, designs, and information contained herein are presented in good faith and believed to be accurate. This information is provided for guidance ONLY. Many factors will affect the processing or application of Enverge products. It is necessary that you make tests to determine ultimate suitability for Enverge products for your particular application. No warranties of any kind, either expressed or implied, including warranties of merchantability or fitness for a particular purpose, are made regarding products described, data, or designs presented. In no case shall the descriptions, information, data, or designs provided be considered a part of our terms and conditions of sale. All information and technical assistance is given without warranty or guarantee and is subject to change without notice. You expressly agree to release Holcim Solutions and Products US, LLC from liability in tort or contract based on the technical information provided. All such information is accepted at your own risk.

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